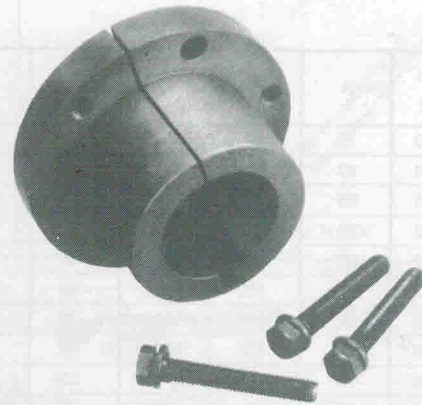
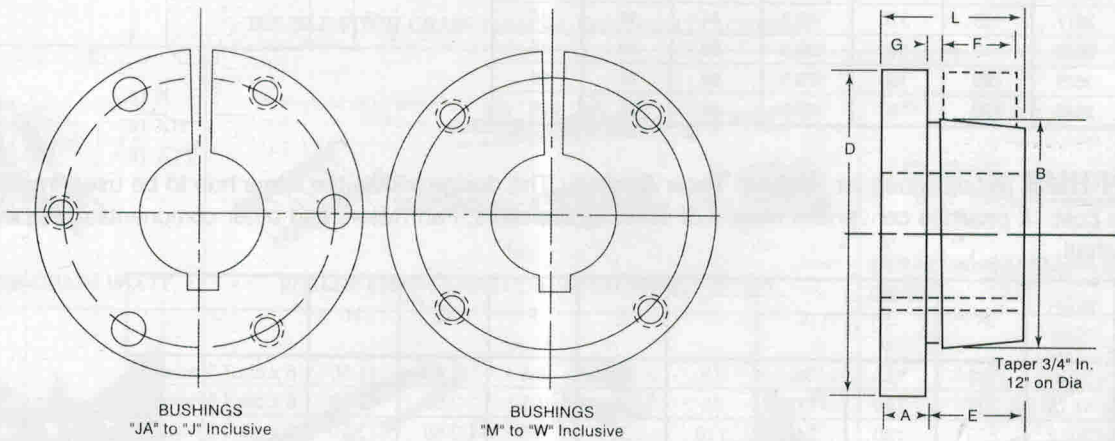


Q.D. TAPER BUSHING

The " QD " Bushing easily fits over the tapered hub and a tight press can be produced on the shaft by tightening capscrews. The bushing is easily removed from the hub by using the pull-up bolts as jack bushing in the holes tapped in the rim of bushing .All hubs "JA" through "J" are drilled for RECERSE MOUNTING.



- * F =Length of Mating Bore
- ** G =Gap Between " QD " Bushing and Mating Hub



STOCK QD BUSHINGS DIMENSIONS

Bush- ing	DIMENSIONS(Inches)								Cap Screws Required	STOCK BORE RANGE			Average Weight (Approx.)
	A	B	D	E	* F	** G	L	Bolt Circle		Mini- mum	MAXIMUM		
											Standard Keyway	Shallow Keyway	
JA	5/16	1.375	2	11/16	9/16	0.20	1	1.656	3-10x1	3/8	1	13/16	.9
SH	7/16	1.871	2 11/16	7/8	13/16	0.23	1 5/16	2 1/4	3 1/4x13/8	1/2	13/8	1 5/8	1
SDS	7/16	2.187	3 1/8	7/8	3/4	0.23	1 5/16	2 11/16	3 1/4x13/8	1/2	1 5/8	1 15/16	1
SD	7/16	2.187	3 1/8	1 3/8	1 3/4	0.23	1 13/16	2 11/16	3 1/4x13/8	1/2	1 5/8	1 15/16	1.5
SK	9/16	2.812	3 7/8	1 3/8	1 1/4	0.23	1 15/16	3 5/16	3 5/16x2	1/2	2 1/8	2 1/2	2
SF	5/8	3.125	4 5/8	1 7/16	1 1/4	0.23	2 1/16	3 7/8	3 3/8x2	1/2	2 1/4	2 7/8	4
E	7/8	3.834	6	1 7/8	1 5/8	9/32	2 3/4	5	3 1/2x2 3/4	7/8	2 7/8	3 1/2	10.5
F	1	4.437	6 5/8	2 3/4	2 1/2	11/32	3 3/4	5 5/8	3 9/16x3 5/8	1	3 1/4	3 15/16	15
J	1 1/8	5.148	7 1/4	3 1/2	3 3/16	5/16	4 5/8	6 1/4	3 5/8x4 1/2	1 1/2	3 13/16	4 1/2	23
M	1 1/4	6.494	9	5 1/2	5 3/16	11/32	6 3/4	7 7/8	4 3/4x6 3/4	2	4 11/16	5 1/2	55
N	1 1/2	6.992	10	6 5/8	6 1/4	9/16	8 1/8	8 1/2	4 7/8x8	2 7/16	5 1/16	5 7/8	73
P+	1 3/4	8.242	11 3/4	7 5/8	7 1/4	5/8	9 3/8	10	4 1x9 1/2	2 15/16	5 13/16	7	120
W+	2	10.437	15	9 3/8	9	11/16	11 3/8	12 3/4	4 1-1/8x11 1/2	4	7 1/2	8 1/2	250
S+	3 1/4	12.125	17 3/4	12 1/2	12	3/4	15 3/4	15	5-1 1/4x15 1/2	6	8 1/4	10	400

+ Consult Factory